



**United Tribes Technical College
American Welding Society Accredited Test Facility**



Welder Certification and Qualification Fees Schedule

United Tribes Technical College (UTTC) can qualify welders to sheet metal, structural, and piping code procedures. UTTC is fully staffed with AWS Certified Welding Inspectors (CWI) to help you with your testing and training needs. ***Please note other fees may be applied for off-site testing and testing during outside normal welding technology instructor hours.**

Welder Qualification Testing			
Code	Test	Fee	Time Allotted
AWS-D1.1	Coupons Prepared	\$40.00/Each specimen submitted	
AWS-D1.1	Bend Test	\$100.00/Each specimen submitted	
AWS-D1.1	3/8" Plate Test	\$150.00/Position	2 hrs./Position
AWS-D1.1	1" Plate Test	\$200.00/Position	4 hrs./Position
ASME IX	6" Sch 80 Pipe Test	\$300.00/Position	8 hrs./Position
ASME IX	2 3/4" x 5/8" Wall Pipe Test	\$400.00/Position	5 hrs./Position
API	6" Sch 40 Pipe Test	\$300.00/Position	5 hrs./Position
AWS-D1.3	Sheet Metal Test	\$40.00/Position	2 hrs./Position
A fee of \$50.00/hr. will be charged for any overage on time allotted to take each test. Any overage charges must be paid immediately after testing in order to receive certification card.			

- Participants must have valid photo identification.
- Participants must supply their own industry approved safety apparel/equipment.
- One hour practice time will be allotted at no additional cost before the test.
- All test specimens will be tested in strict compliance with the applicable code.
- Test results will be recorded on the appropriate performance qualification test record.
- A three-person minimum for testing during irregular business days or hours, which include evenings, weekends, and summers (June 1-August 15).
- **Payment & registration must be received 10 days prior to scheduled testing date.**
- If you need to cancel your scheduled test (s), you must cancel within 5 days of your scheduled test or you will forfeit all of your paid fees.

For more information, scheduling, other fees and expenses contact Bob Leingang, CWI/CWE Welding Technology Instructor at (701) 255-3285 ext. 1551 or (701) 391-2694 or email bleingang@uttc.edu.

Remit payment to:

United Tribes Technical College
ATTN: Bob Leingang, AWS Accredited Test Facility
3315 University Drive
Bismarck, ND 58504

*Checks accepted upon approval.

If paying by credit card please call Amanda Bittner, Accounts Payable, at (701) 255-3285 x 1423

***United Tribes Technical College is not responsible for accidents, thefts, or lost items.**